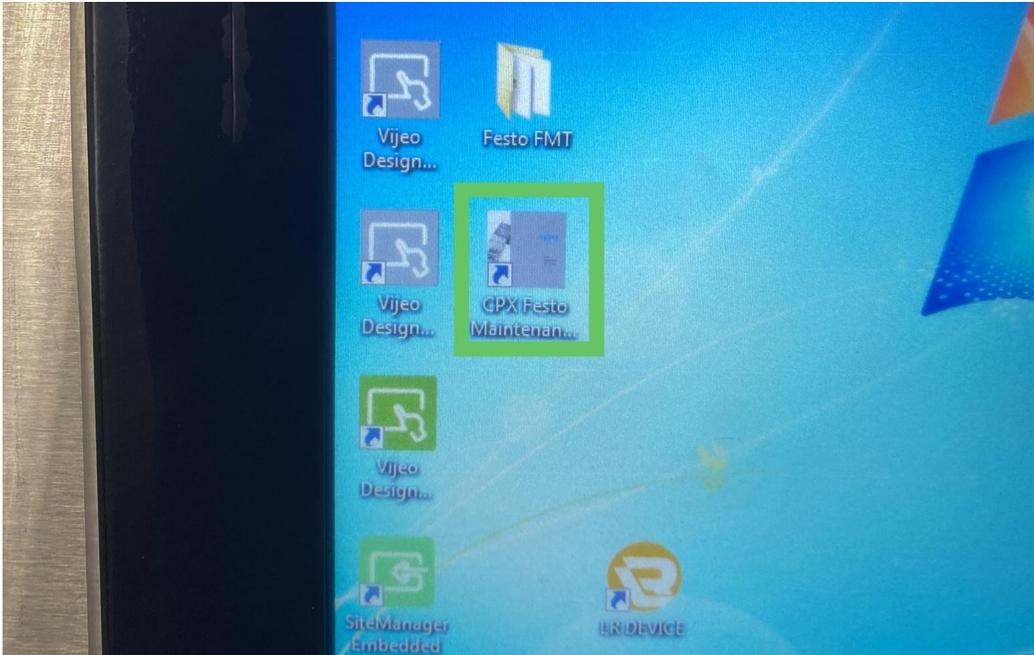


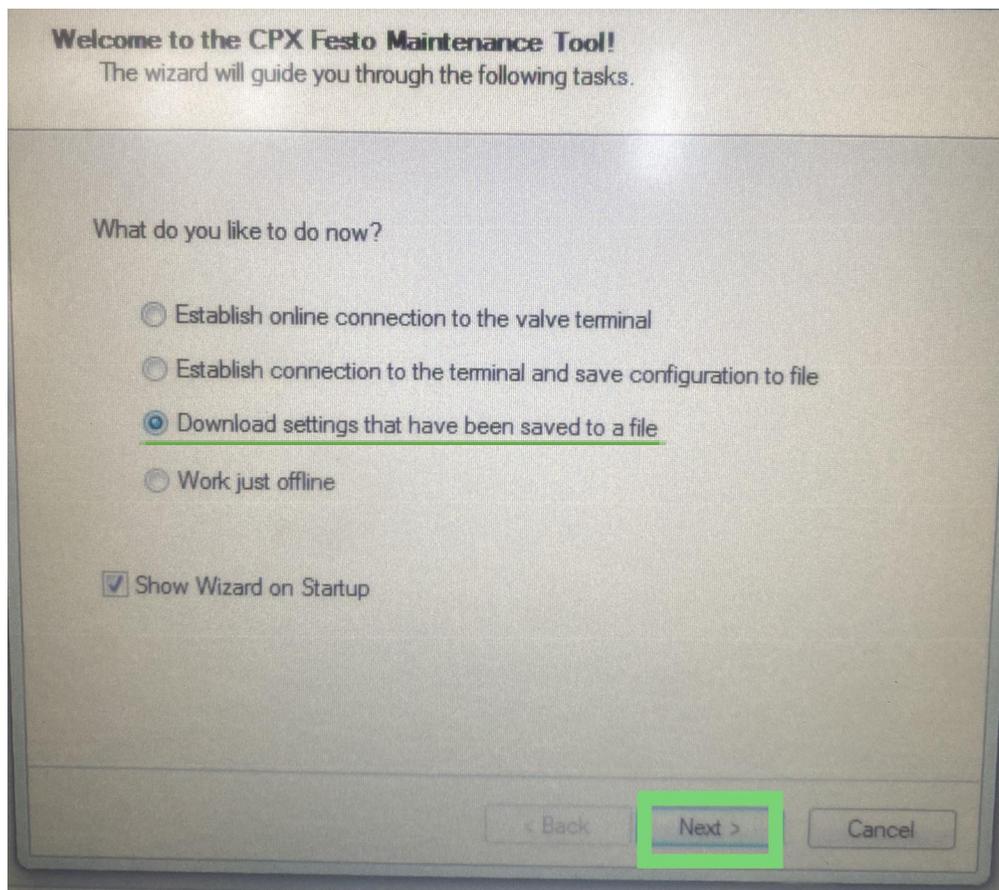
Go to “unlock” screen at the filler HMI. (May be blank on older fillers)



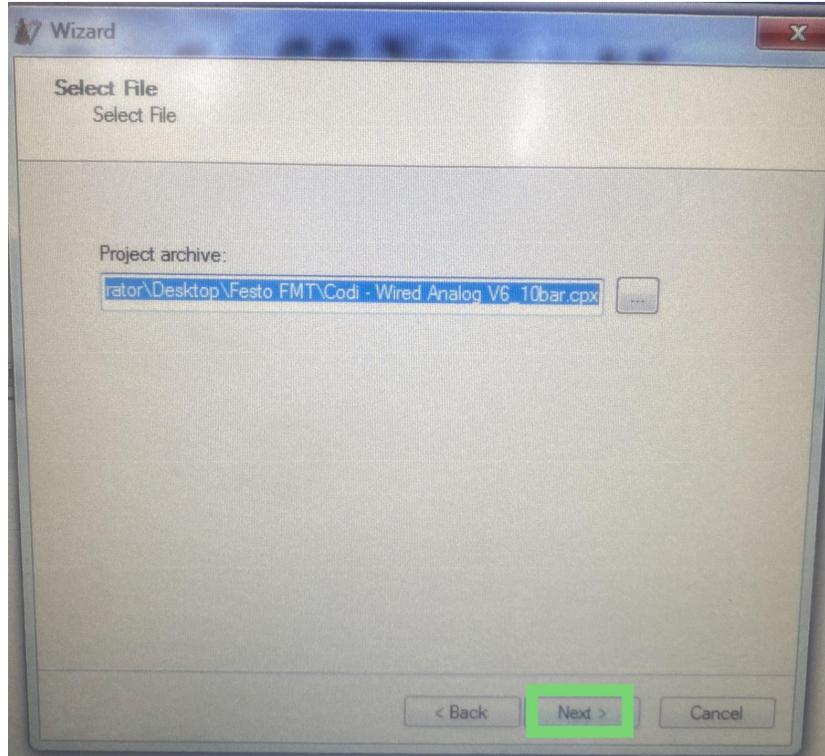
Press the “Exit Runtime” button



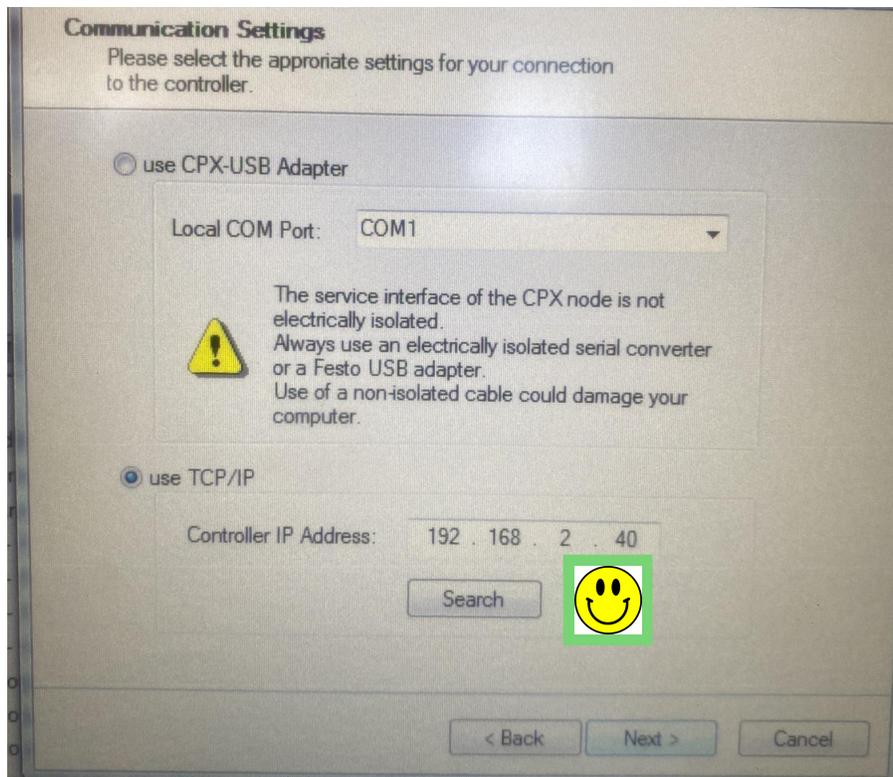
Find and double click on the CPX Festo Maintenance tool icon on the desktop.



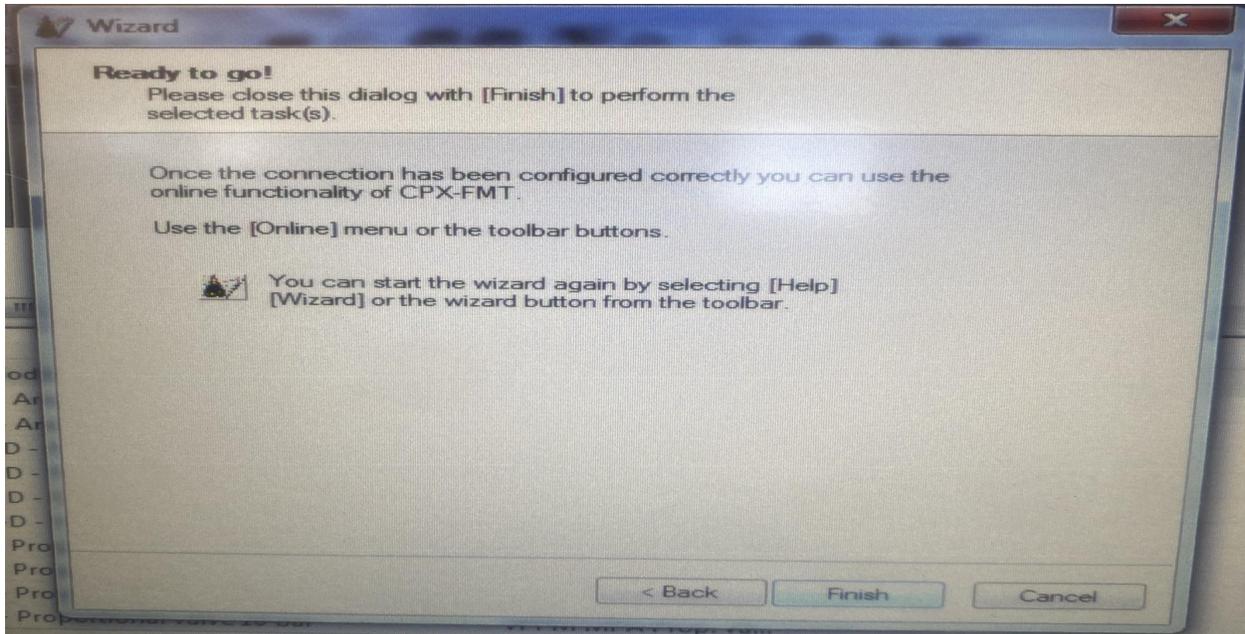
Ensure the "Download settings that have been saved to a file" option is selected and press next



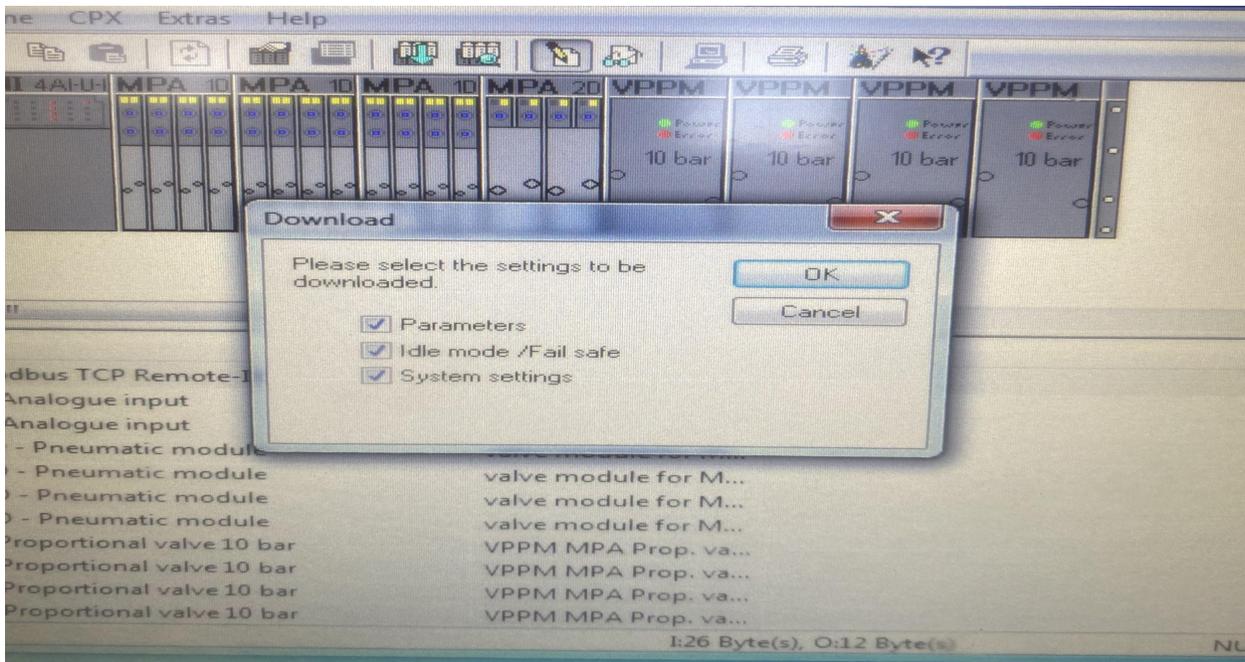
Ensure file named "Codi - Wired analog V6" is selected and press next



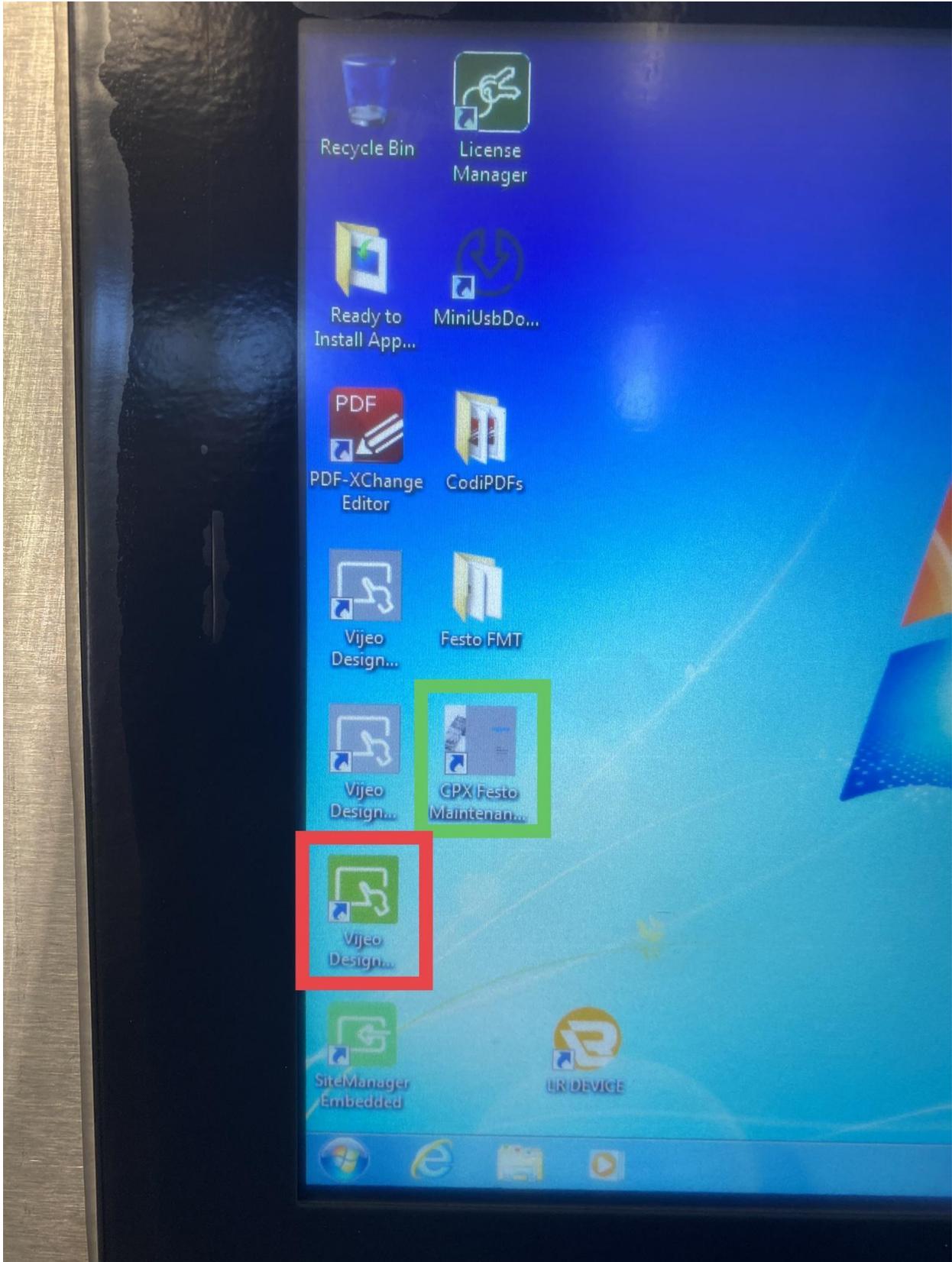
Make sure you have a smiling face and press next.



Press finish



Ensure "Parameters, Idle mode/Fail Safe, and System settings" are selected and press OK  
A warning message should pop up letting you know that there could be movement, press OK on that message. Close out of the maintenance window.



Double click on the green "Vijeo Designer" icon to get back into the normal operations screen.